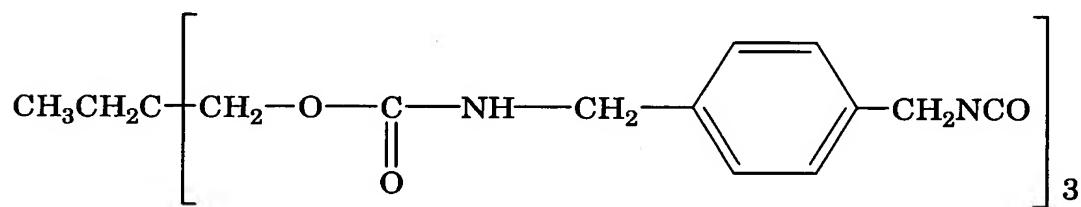


**WHAT IS CLAIMED IS:**

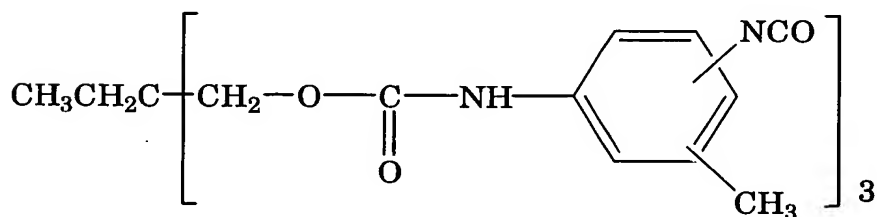
1. An adhesive composition comprising epoxy resins (A), phenol resins (B), synthetic rubber (C), and microcapsules (D) including the hardening accelerator that has a core/shell structure in which a core part including the hardening accelerator is covered by a shell part formed with thermoplastic resins.

2. The adhesive composition according to Claim 1, wherein a shell part of the microcapsule (D) including the hardening accelerator is formed with a polyurea having an isocyanate compound using a triisocyanate compound (1) represented with following chemical formula (1), and a triisocyanate compound (2) represented with following chemical formula (2) at a percentage of a mixed molar ratio of (compound (1)) / (compound (2)) = 100 / 0 - 30 / 70 as a constituent element.

Chemical formula -- (1)

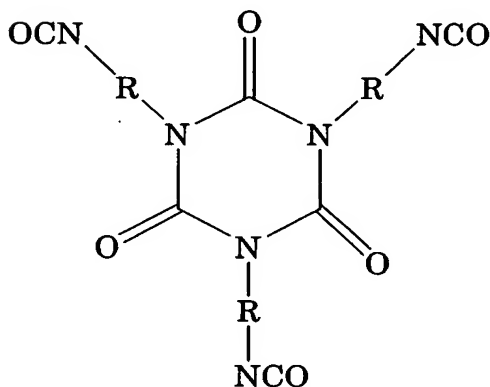


Chemical formula -- (2)



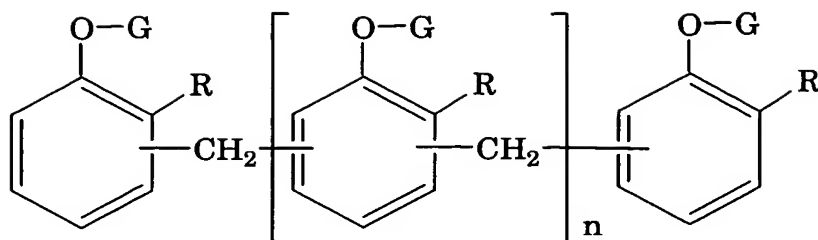
3. The adhesive composition according to Claim 1, wherein a  
 part of the microcapsule (D) including the hardening  
 accelerator is formed with a polyurea having a triisocyanate  
 compound (3) represented with following general formula (3) (where,  
 5 R represents a bivalent organic group in the general formula (3)) as  
 a constituent element.

Chemical formula -- (3)



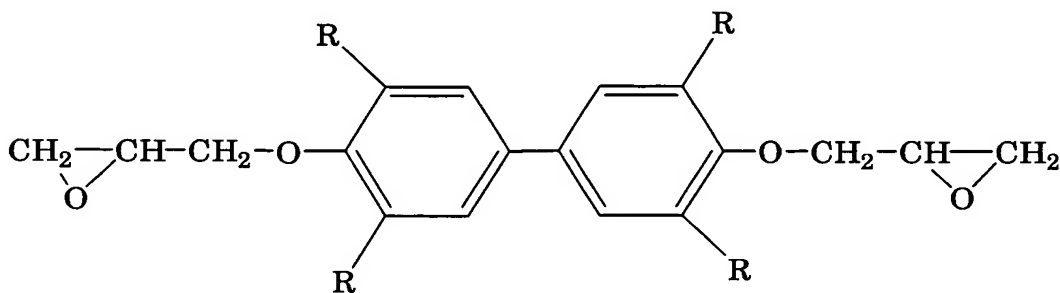
- 10 4. The adhesive composition according to Claim 1, wherein  
 the epoxy resin (A) has a novolak type epoxy resin represented with  
 a following general formula (4) (where, G represents a glycidyl  
 group, R represents -H or -CH<sub>3</sub>, and n represents an integer of 1 or  
 more in the general formula (4)) as a principal component.

15 Chemical formula -- (4)



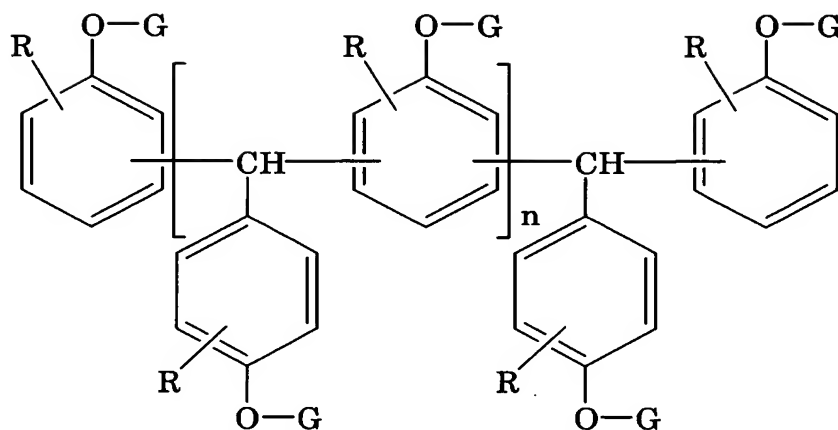
5. The adhesive composition according to Claim 1, wherein the epoxy resin (A) has a biphenyl type epoxy resin represented with a following general formula (5) (where, R represents -H or -CH<sub>3</sub> in the general formula (5)) as a principal component.

Chemical formula -- (5)



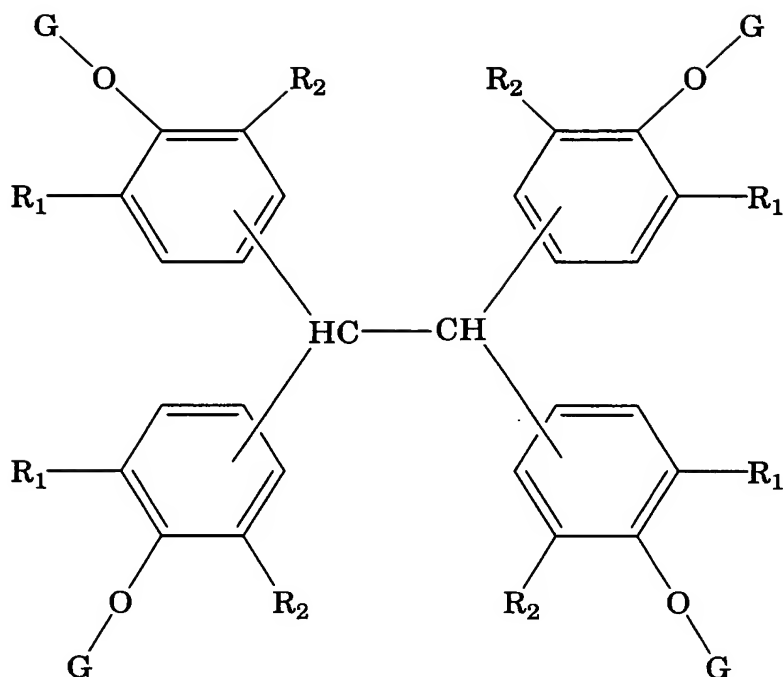
6. The adhesive composition according to Claim 1, wherein the epoxy resin (A) has a tris hydroxyphenylmethane type epoxy resin represented with a following general formula (6) (where, G represents a glycidyl group, R represents -H or -CH<sub>3</sub>, and n represents an integer of 0 or 1 or more in the general formula (6)) as a principal component.

Chemical formula -- (6)



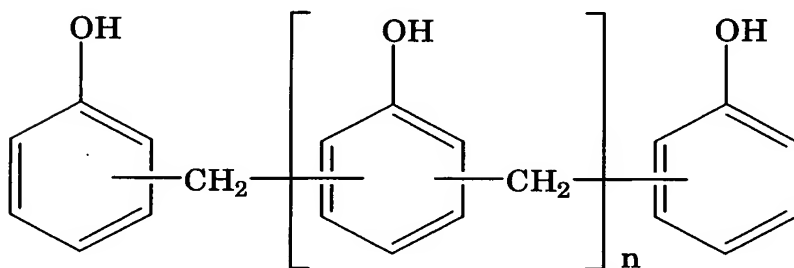
7. The adhesive composition according to Claim 1, wherein the epoxy resin (A) has a tetraphenylol ethane type epoxy resin represented with a following general formula (7) (where, G represents a glycidyl group, and R<sub>1</sub> and R<sub>2</sub> independently represent -H or -CH<sub>3</sub>, respectively, in the general formula (7)) as a principal component.

Chemical formula -- (7)



8. The adhesive composition according to Claim 1, wherein the phenol resin (B) is a phenol novolak resin represented with a following general formula (8) (where, n represents an integer of 0 or 1 or more in the general formula (8)).

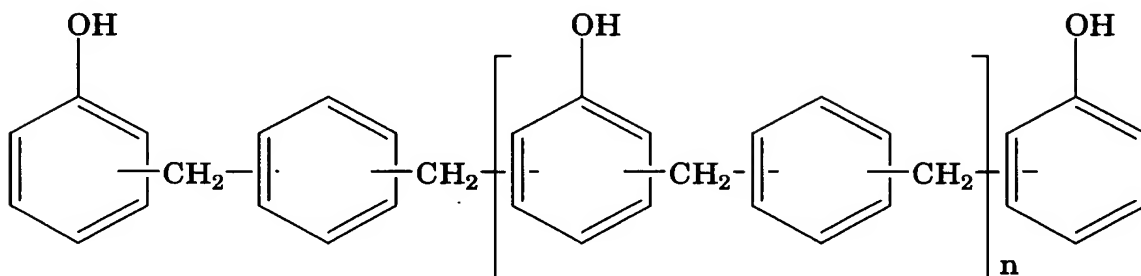
Chemical formula -- (8)



9. The adhesive composition according to Claim 1, wherein the phenol resin (B) is a phenol aralkyl resin represented with a

following general formula (9) (where, n represents an integer of 0 or 1 or more in the general formula (9)).

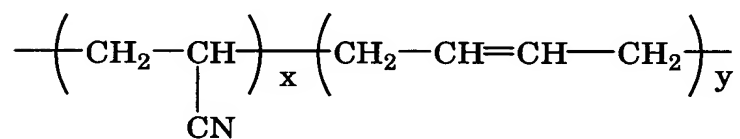
Chemical formula -- (9)



5

10. The adhesive composition according to Claim 1, wherein the synthetic rubber (C) is an acrylonitrile-butadiene rubber having a repeating unit represented with a following general formula (10) (where, x : y = 1 - 99 : 1 - 99 in the general formula (10)) as a principal constituent element.

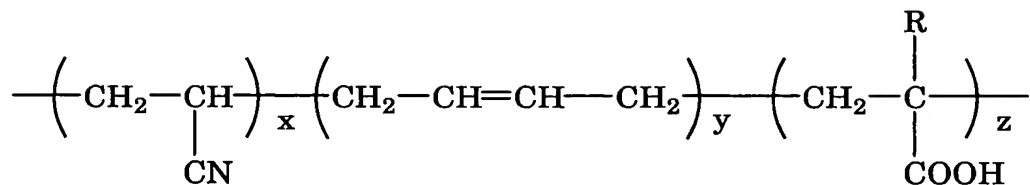
Chemical formula -- (10)



11. The adhesive composition according to Claim 1, wherein the synthetic rubber (C) is a carboxylated acrylonitrile-butadiene rubber having a repeating unit represented with a following general formula (11) (where, R represents -H or -CH<sub>3</sub>, and x : y : z = 1 - 98 : 1 - 98 : 1 - 98 in the general formula (11)) as a principal constituent

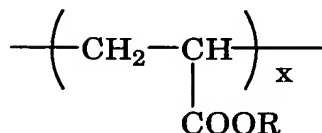
1 m nt.

Chemical formula -- (11)



5            12. The adhesive composition according to Claim 1, wherein  
the synthetic rubber (C) is a carboxylated acrylic rubber having a  
repeating unit represented with a following general formula (12)  
(where, R represents a monovalent organic group, and x represents  
an integer of 1 or more in the general formula (12)) as a principal  
10 constituent element.

Chemical formula -- (12)



13. The adhesive composition according to Claim 1, wherein  
15 inorganic fillers are further included.

14. An adhesive film being formed of the adhesive  
composition according to Claim 1.

15. A laminated adhesive film comprising the adhesive film  
according to Claim 14 and a pressure sensitive adhesive film.

**16. An adhesive film for die bonding using the adhesive film according to Claim 14 or 15.**

**17. A semiconductor apparatus wherein a semiconductor device is die-bonded using the adhesive film for die bonding**  
5 **according to Claim 16.**